



# Assembly Instructions

## Twilight Arch

Code: 00001

V6

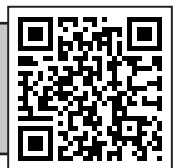


(W x D x H) 2.10m x 0.72m x 2.13m



**ONLINE ASSEMBLY VIDEO AVAILABLE**

Please scan the QR code or visit [zestoutdoorlivingsupport.co.uk](http://zestoutdoorlivingsupport.co.uk)



**PLEASE KEEP THESE INSTRUCTIONS**



# Every Zest product is unique because each piece of timber has its own distinctive, natural features.

Zest sources all of its timber from responsibly-managed forests and everything it designs and produces meets the highest standards of sustainability. Zest ensures that all timber and timber-related products are certified to Programme for the Endorsement of Forest Certification (PEFC/16-37-1490).

This is vital not only for the health of the planet, but also shows Zest's commitment to the environment and to responsible sourcing. Timber is a natural material and, as such, will fit beautifully within any outdoor space. This also means that all Zest pieces are unique because every piece of timber has its own distinctive features.



## Natural and Unique...

Changes in temperature and humidity will cause expansion and contraction so Zest products need time to adjust to where the owners live. A few splits or cracks are part of the maturing process and will not affect strength or durability. Knots embedded in the wood are natural and tell the story of the tree which made them. Customers may notice variations in colour but, once out in the garden and exposed to the sun, colour and shading will even out.

Most Zest products are pressure treated which protects the timber from rot and means customers will be able to enjoy the products in their garden for many years.

Fresh pressure treatment sometimes leads to a small amount of green-spotting on the surface of new timber as the natural salt leaves the wood. This will fade away over time and is in no way detrimental to quality or durability.

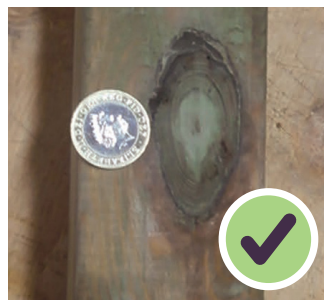
Splits and cracks occur naturally in the timber grain due to changing temperatures and humidity levels. They are not usually a cause for concern as they don't affect the strength or durability of the product. If however, a 2p coin can fit into the split or crack there may be an issue so it should be reported to the retailer in writing with photographic evidence.

### The benefits of slow grown timber

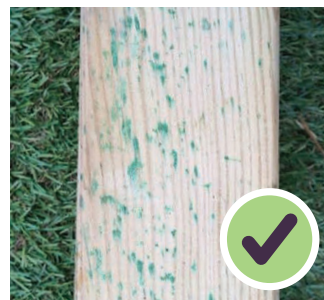
“ Slow grown timber from Eastern Europe is ideal for timber garden furniture. It produces a stronger grain in the wood giving it more durability and is said to be as strong as some hard woods. ”



Normal splits are characteristics of timber.



Knots are characteristics of timber.



Sun Bleaching & Green Spotting are not causes for concern and they will fade over time when items are placed outdoors.



Should you find a large split or dead knot, please email a photo to your retailer for investigation.

# Twilight Arch Assembly Instructions

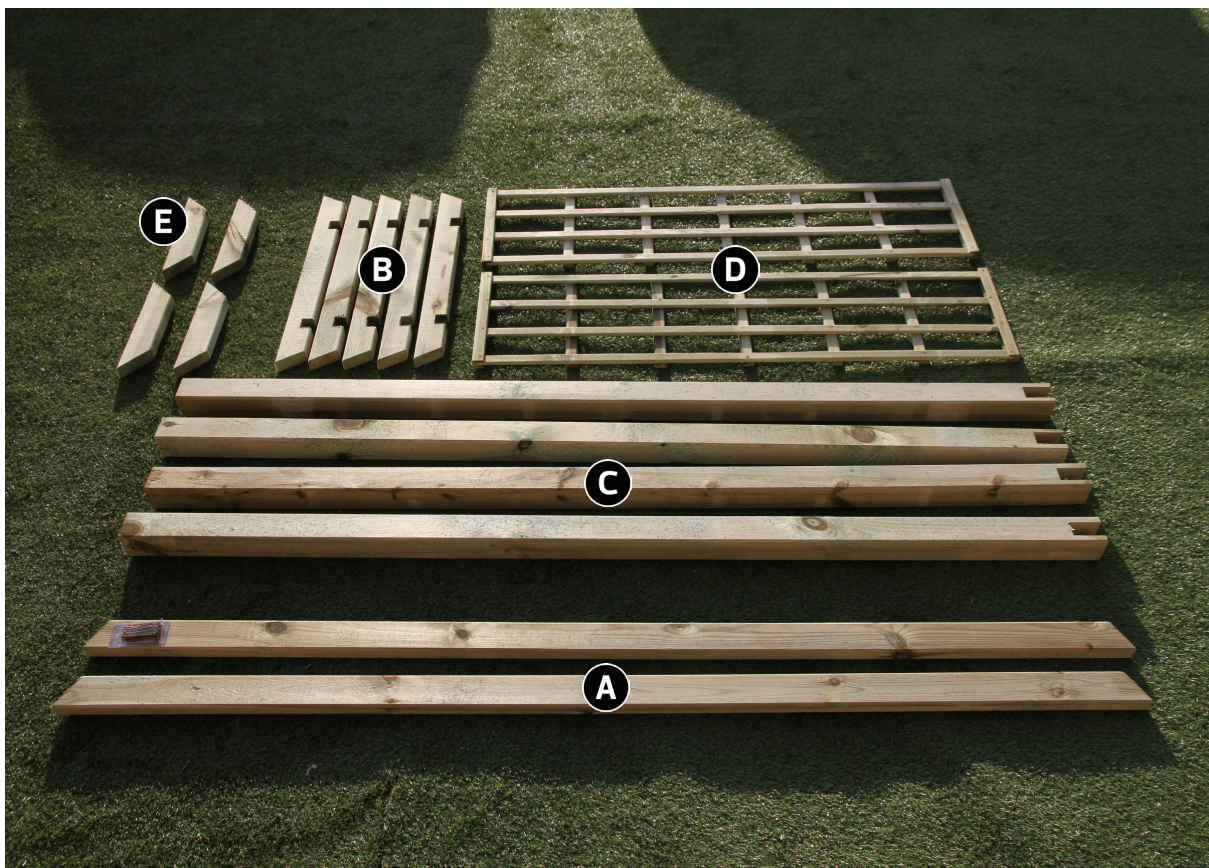
Requires 2 person assembly.

Tools required: Corded / Cordless Drill, Pozi-drive Bit / Screwdriver, Tape Measure. 3mm Drill Bit required in order for you to drill all screw holes before construction.

Please take a few moments to check all pack contents listed

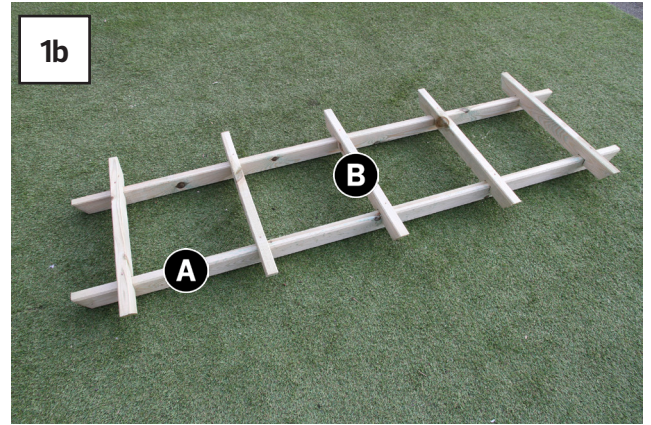
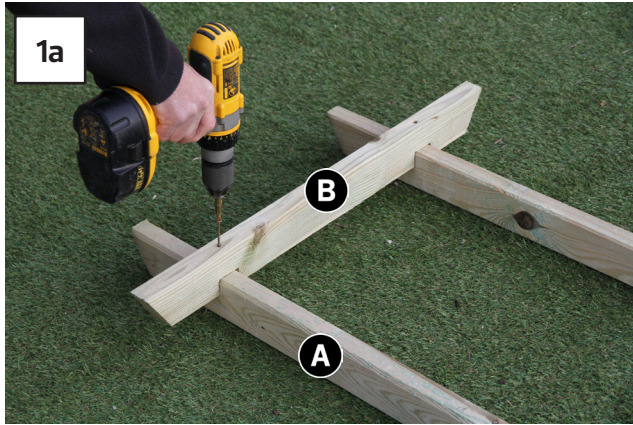
Twilight Arch Pack List			
Code	Item	Description	Quantity
15786	A	Rail	2
09299	B	Rafter	5
09300	C	Post	4
09301	D	Trellis Panel	2
09302	E	Bracing	4

11608 - Twilight Arch Fixings List		
Item	Description	Quantity
2	60mm Screws	34



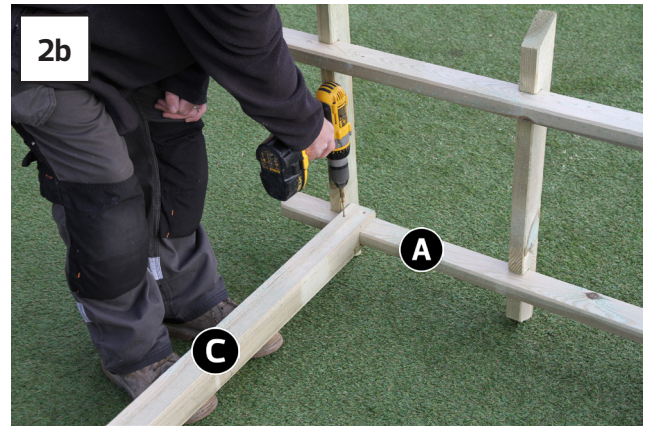
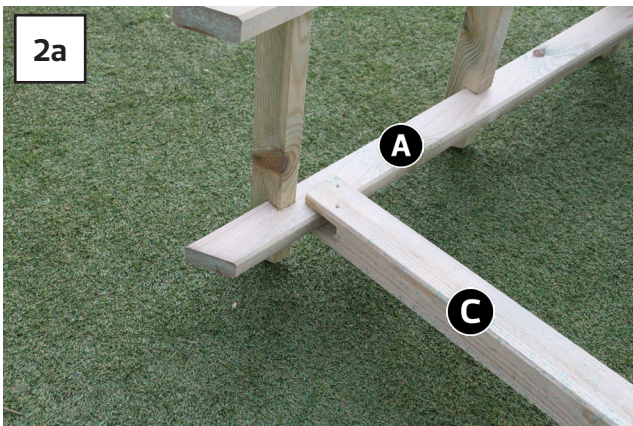
This product is made from pressure-treated timber. It should not be painted or coated with any other treatment until at least 6 months after purchase

1



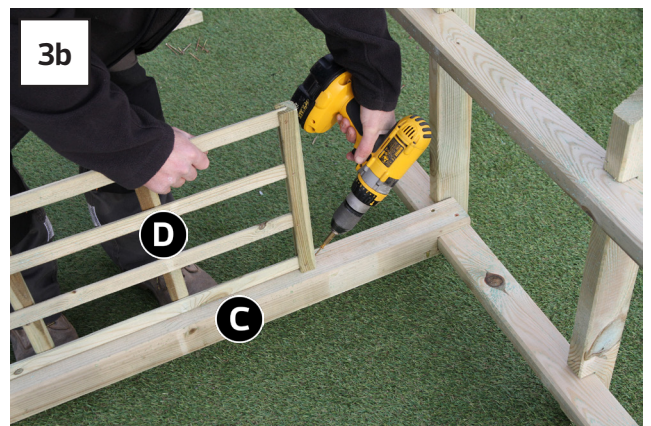
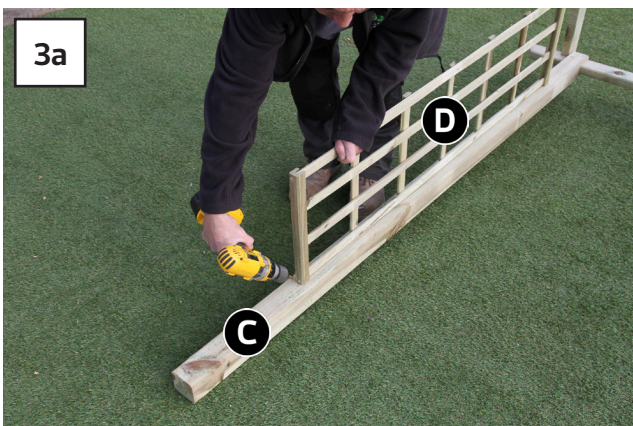
Position Rafters B 150mm from edge at both ends of Arches A and fix using 4no 60mm Screws – 2 per Rafter (Fig.1a). Space out remaining Rafters B evenly (Fig.1b) and attach using 6 x 60mm Screws.

2



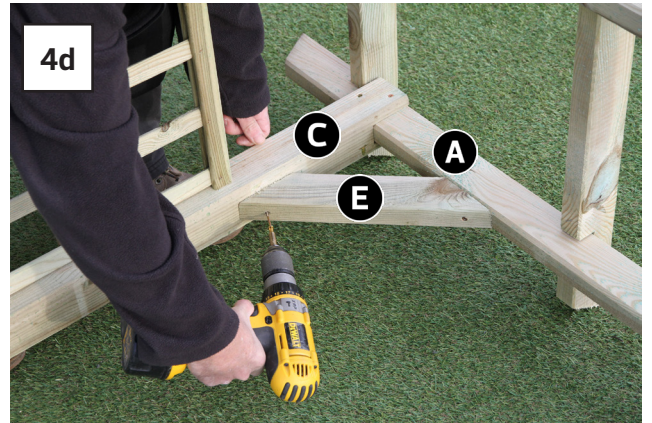
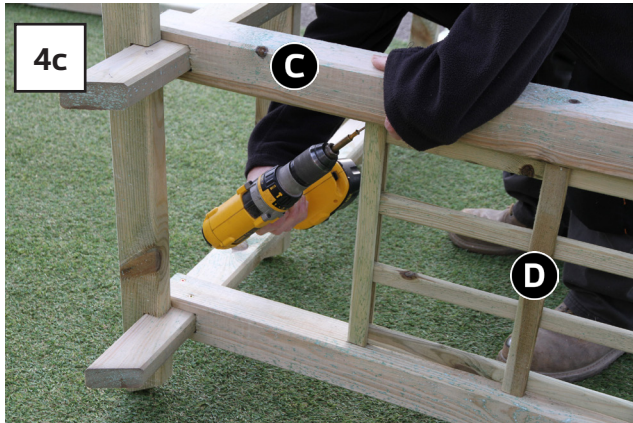
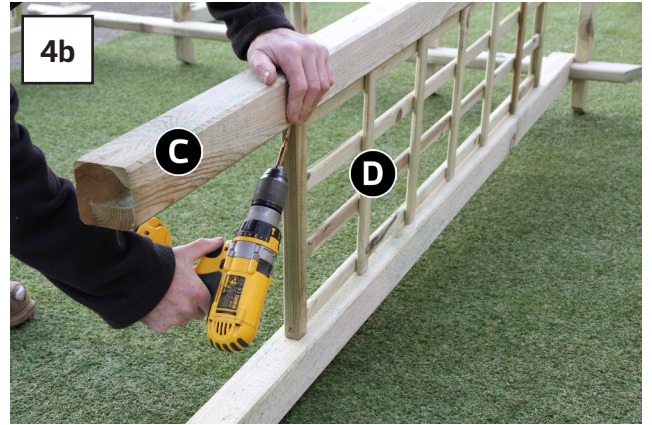
Locate Post C onto Arch A as shown in Fig.2a (adjust width to suit). Fix in position using 2no 60mm Screws (Fig.2b).

3



Place Trellis Panel D 400mm from base of Post C and fix in position using 2no 60mm Screws (Figs.3a & 3b).

4



Position second Post C as shown in Fig.4a and fix to Arch A using 2 x 60mm Screws.  
Fix Trellis Panel D to second Post C using 2 x 60mm Screws (Figs.4b & 4c).  
Repeat stages 1-4 for remaining Posts & Trellis Panel on opposite side of arch.

5



**Your Twilight Arch is now complete.**