

# Assembly Instructions

## Poppyforge Buckingham Wall Arch

### Assembly

Fixings for the wall or a hard base plate are not provided. We recommend high-quality raw bolts.

1. Measure the planned area for installation. The dimensions of the assembled arch are: Height: 86" (2184mm) Width: 50" (1270mm) Depth: 12" (304mm)
2. Fully assemble the three arch sections on the ground being careful to avoid scratching the finish. Use the nuts, bolts and washers provided.
3. Present the arch to the chosen location.
4. The arch frame is predrilled with holes for attaching screws to the wall at the top of the arch. Mark the points and pre-drill holes.
5. Where the arch meets the ground, pre-drilled holes allow hard fixing (screws not provided) or ground spikes. If using hard fixings, repeat as per step 4. Offer the arch up to the predrilled positions and secure in place.
6. Ground spikes incorporate welded bolts, which can be passed through the pre-drilled holes and bolted down. Measure the ground and hammer the spikes into place. Ease the arch over the bolts. Slip over the washer then screw on the nut, taking care not to over-tighten.

### Contents

- 1x Curved Section
- 1x Upright Section
- 1x Straight Section
- 4x Nuts & Bolts
- 8x Washers
- 2x Ground spikes

### Aftercare

For the ready-to-rust-finish, no maintenance is needed as the product will naturally mellow.

For black finishes, every effort is made to ensure complete coverage of the powder coating. Small blisters may appear over time. In this case scrape away any loose material and spot paint with hammerite or similar.

*Frankton's*